

Ash Lip Installation

Please read all the instructions before you begin the procedure. Confirm that you have all the necessary tools and materials. If you have any questions, technical support is available toll free at 1-800-866-4344, Monday-Friday 9:00 – 5:00 ET & Saturday 9:00-12:00.

Tools Needed:

- 7/16" socket and ratchet
- 1/4" nut driver

Materials Needed:

- Steel Ash Lip part # W-301-AL
- (2) 1" hex bolts (Used with Steel Ash Lip)
- (2) 1 3/8" hex bolts (Used with Cast Iron Ash Lip)

Note: The ash lip is designed as a radiation shield for the front of the Progress Hybrid wood stove. When properly installed it blocks radiant heat energy in front of the stove and reduces the required size of the hearth as well as the thermal protection needed in front of the stove. The ash lip can be installed after the bottom heat shield or optional ash pan have been installed but you will have better access to the mounting holes in the stove base if the outer bottom shield or the front shield extension (ash pan option) is removed.

1. Make sure the fire is out and the stove is cool.
2. Remove the outer bottom heat shield or front shield extension.



3. Position the ash lip under the stove base at the front of the stove. The tabs on the ash lip extensions should be pointed up. Slide the ash lip under the base until its rear corners touch the inside of the angled corners in the stove base. If you have a bottom heat shield, bend the front edge down for clearance.



4. Insert one of the bolts up through the ash lip and into the threaded hole in the base of the stove. The holes in the base are located just in front of the long ridge that runs parallel to the front edge of the stove. Start the second bolt.
5. Snug the bolts with a 7/16" socket.
6. Re-install the outer bottom heat shield or front shield extension. It may be necessary to bend the shield or extension slightly to align the holes for installation.